



## GYPSUM

### DESCRIPTION

Gypsum ( $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$ ) is a naturally hydrated Calcium Sulphate and is only slightly soluble in water.

### PROPERTIES

<b>Physical</b>		<b>Chemical</b>	
Appearance:	Light grey powder	Type:	Inorganic Salt
Specific Gravity:	2.9 (rock)	Solubility:	Slight (water)
Bulk Density:	1120-1424 $\text{kg/m}^3$	pH:	6.5
Flash Point:	Not applicable	Microtox:	Not applicable

### APPLICATION

Gypsum is used as the source of calcium in clear-water drilling and in other inhibitive mud systems. In floc-water drilling normal concentrations of calcium fall in the range of 400-800 mg/L. "Gyp based muds" are used for specific applications i.e. (drilling thick sections of anhydrite or cement). In a Gyp-Gel system maintain the  $\text{Ca}^{++}$  at 400-600 mg/L to ensure the system maintains its "gypped-over" nature.

Gypsum can also be added as a contaminant (in low concentrations) to bentonite-based mud systems or as a source of calcium for mud systems that are over treated with Soda Ash.

### MIXING AND HANDLING

Gypsum can be added to the mud system through the mud hopper. In lightly treated bentonite-based systems the mud will flocculate with consequent thickening and an increase in fluid loss.

Gypsum is hygroscopic; therefore it should be stored in a dry environment to avoid lumping and hardening. It is advisable to use a dust mask and eye protection while mixing all powdered products. A dust hazard is present while gypsum is being mixed.

<b>WHMIS:</b> Not controlled	<b>TDG:</b> Not regulated	<b>PACKAGING:</b> 25 kg sack
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